

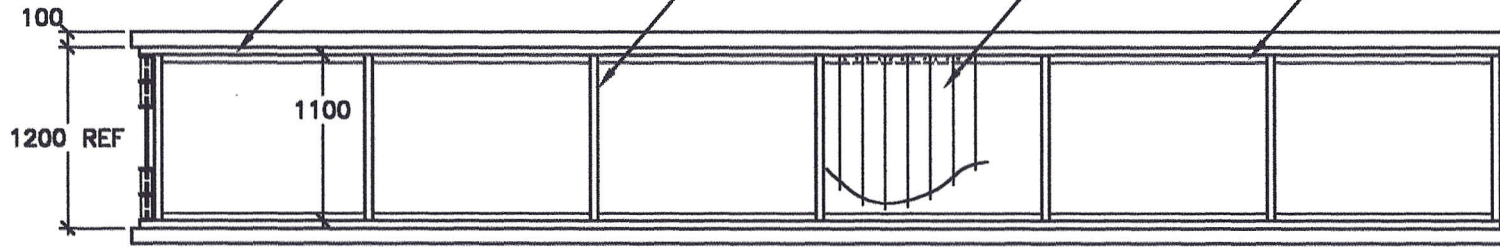
COPYRIGHT ALL RIGHTS RESERVED  
 OUTSIDE GIRDERS  
 ALUMINIUM  
 150x50x3 RHS  
 TYP.

CROSS MEMBER  
 ALUMINIUM  
 100x50x3 RHS  
 TYP.

DECKING  
 140x35 F27KD  
 HARDWOOD  
 TYP.

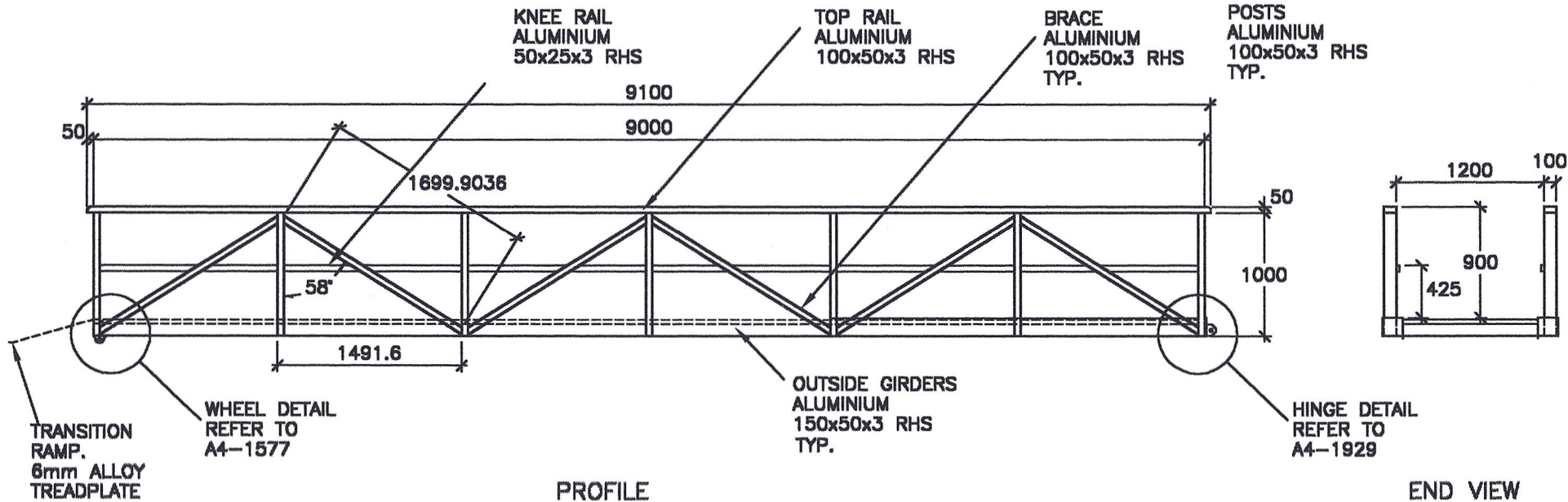
DECK FLANGE  
 ALUMINIUM  
 50x50x6 ANGLE  
 TYP.

DO NOT SCALE



NOTE--ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET RADIUS OF 5mm.  
 --ALL EXTRUSIONS ARE OF GRADE 6063-T5 OR EQUIVALENT.  
 --FILLER ALLOY IS OF GRADE 5356  
 --ALL 100x50x3 RHS ARE TO HAVE 6mm RADIUS EDGE.  
 --ALL OTHER RHS TO HAVE 3mm RADIUS EDGE

PLAN



PROFILE

END VIEW

APPROX. WEIGHT--560Kg

**MARINE DOCK SYSTEMS  
 PTY LTD**

9.0m x 1.2m  
 ALUMINIUM RAMP

RAMP-2962



SCALE	N.T.S.	DWG	<b>A4-2962</b>	
DRAWN	J.P.M	REV	A	18,5,99
DATE	18,5,99	CHK		APP'D